

ABSTRACT

A method for manufacturing a waterproof zipper comprises steps of: feeding a nylon zipper to a feeding device; passing the nylon zipper to a gluing device and coating PU gel on backsides of the fastener strips of the nylon zipper; adhering a PU film with PU gel on backsides of the fastener strips by using rollers to press the PU film so as to be formed as a waterproof layer; wherein the PU film is adhered on a release paper; heating the PU film and PU gel to be formed as a waterproof layer; cutting the waterproof layer along a medial line of the waterproof layer so as to form with two waterproof layers are located at the two fastener strips. Thus a waterproof zipper is formed. Finally, the waterproof zipper is guided out. A nylon waterproof zipper is made by using method.